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D2435**Job Sheet 188947****Part No:** D2435**Job Qty:** 10 pcs**Part Name:** Bearpaw**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/17/19**Job Tracking No:****Due Date:** 1/31/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV E1**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet - Omax - 1	10 pcs	1/31/19	1/31/19	0.00	1.67	Waterjet 2 OMAX		OK 19/01/17
130	HAAS 4 Axis - B4B	10 pcs	1/31/19	1/31/19	0.41	10.14	HAAS - 1 - B4B		DAS 52 9-89 19/02/07
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
150	QC 8	10 pcs	1/31/19	1/31/19	0.00	0.00	QC 8 - 12		OK 19/02/07
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 38		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
151	Packaging 3-1 - Stock - B4B	10 pcs	1/31/19	1/31/19	0.00	0.00	Packaging 3 - 1 - B4B		FEB 07 2019 DAS 6 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

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					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

190 QC 21 - SA 10 pcs 1/31/19 0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

DAE

21

3-03

FEB 07 2019

Part Op 120 - Waterjet 2 OMAX (Waterjet 2) CUT BLANK AS PER FILE D2435

Descriptions: 130 - (HAAS CNC vertical machine #1) 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio FA789 and Dwg D2435 Identify as D2435

150 - (QC8- Inspect parts - second check)

151 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	32 sf (3.2 ea)	120-Waterjet - Omax - 1	5/45984

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Waterjet - Omax - 1	MUHMWB10	32	862	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw	0.063Inches + 0.030 - 0.010	0.093 0.053	0.065	
2	Bearpaw	45.000Degrees ± 0.030	45.030 44.970	45°	Angle
3	Bearpaw	5.500Inches ± 0.030	5.530 5.470	5.503	
4	Bearpaw	0.200Inches ± 0.030	0.230 0.170	0.200	
5	Bearpaw	0.250Inches ± 0.010	0.260 0.240	0.250	Radius
6	Bearpaw	0.250Inches ± 0.030	0.280 0.220	0.254	
7	Bearpaw	0.625Inches ± 0.030	0.655 0.595	0.638	
8	Bearpaw	0.250Inches ± 0.010	0.260 0.240	0.250	
9	Bearpaw	45.000Degrees ± 0.000	45.000 45.000	45°	Angle
10	Bearpaw	0.375Inches ± 0.010	0.385 0.365	0.383	
11	Bearpaw	19.000Inches ± 0.030	19.030 18.970	19.00	
12	Bearpaw	0.950Inches + 0.030 - 0.010	0.980 0.940	0.960	
13	Bearpaw	0.260Inches + 0.005 - 0.000	0.265 0.260	0.261	Diameter
14	Bearpaw	0.930Inches ± 0.030	0.960 0.900	0.930	Diameter
15	Bearpaw	0.300Inches + 0.030 - 0.000	0.330 0.300	0.320	
16	Bearpaw	0.375Inches ± 0.030	0.405 0.345	0.377	
17	Bearpaw	7.375Inches ± 0.030	7.405 7.345	7.375	
18	Bearpaw	4.250Inches ± 0.010	4.260 4.240	4.	
19	Bearpaw	2.000Inches ± 0.030	2.030 1.970	2.00	
20	Bearpaw	9.000Inches ± 0.010	9.010 8.990	9.00	
21	Bearpaw	15.750Inches ± 0.030	15.780 15.720	15.750	

[Signature] 19-02-06

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DART
AEROSPACE

Container No: S145984

Part: D2435

Job No: 188947

Serial No/Batch: S145984

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/18/19

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